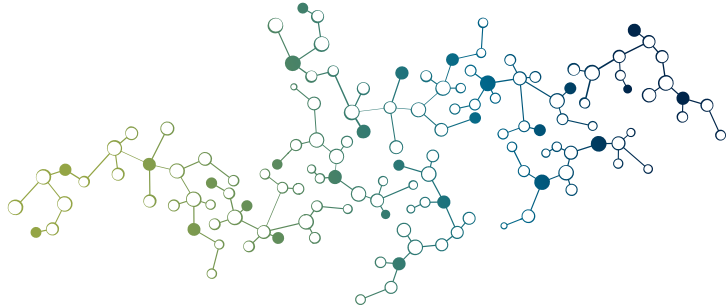




InStruc® PEEKGF20HF

PRODUCT DESCRIPTION 20% GLASS FIBER REINFORCED, HIGH FLOW POLYETHERETHERKETONE

MATERIAL STATUS Commercial: Active

AVAILABILITY Africa & Middle East, Asia Pacific, Europe, Latin America, North America

FILLER / REINFORCEMENT Glass Fiber, 20% Filler by Weight

FEATURES Filled, Good Dimensional Stability, High Flow, High Stiffness, High Strength

USES Aerospace Applications, Connectors, Electrical/Electronic Applications, Engineering Parts, Housings, Industrial Applications, Industrial Parts, Metal Replacement, Military/Defense Applications, Oil/Gas Applications, Outdoor Applications, Semiconductor Applications

FORMS Pellets

PROCESSING METHOD Injection Molding

PHYSICAL	NOMINAL VALUE	UNIT	TEST METHOD
Density / Specific Gravity	1.44		ASTM D792
Molding Shrinkage - Flow	3.0E-3 to 4.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
MECHANICAL	NOMINAL VALUE	UNIT	TEST METHOD
Tensile Modulus	1.30E+6	psi	ASTM D638
Tensile Strength	22000	psi	ASTM D638
Tensile Elongation (Yield)	2.0 to 3.0	%	ASTM D638
Flexural Modulus	1.20E+6	psi	ASTM D790
Flexural Strength	36000	psi	ASTM D790
IMPACT	NOMINAL VALUE	UNIT	TEST METHOD
Notched Izod Impact (0.125 in)	1.2	ft-lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	12	ft-lb/in	ASTM D4812
THERMAL	NOMINAL VALUE	UNIT	TEST METHOD
Deflection Temperature Under Load 264 psi, Unannealed	550	°F	ASTM D648
ELECTRICAL	NOMINAL VALUE	UNIT	TEST METHOD
Surface Resistivity	1.0E+17	ohms	ASTM D257
FLAMMABILITY	NOMINAL VALUE	UNIT	TEST METHOD
Flame Rating (0.06 in)	V-0		Internal Method

INJECTION	NOMINAL VALUE	UNIT
Drying Temperature	300	°F
Drying Time	4.0	hr
Processing (Melt) Temp	660 to 740	°F
Mold Temperature	350 to 400	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

NOTES

¹ Typical properties: these are not to be construed as specifications.